



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4652-5**Job Sheet 186128****Part No:** D4652-5**Job Qty:** 8 ea**Part Name:** Air Valve, 1.25 Id Disk Type**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/12/18**Job Tracking No:****Due Date:** 12/17/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** IPP REV:A 15.08.13 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		12/17/18	0.00	0.00	Purchasing		DEC 17 2018
110	Packaging	8 pcs		12/17/18	0.00	0.00	Packaging2		DEC 17 2018
120	QC	8 pcs		12/17/18	0.00	0.00	QC6		DEC 17 2018
130	Packaging	8 pcs		12/17/18	0.00	0.00	Packaging3-2		DEC 17 2018
140	QC21-SA	8 Ea		12/17/18	0.00	0.00	QC21		DEC 17 2018

Part Op Descriptions: 100 - Issue P/O: 41686 Purchase Part Number: AV357304-2 Note: D4652-3 is NOT included in the -5

DEC 05 2018

DAS
13
9-89**PO Details**

Birk Aerosystems Corporation (bir001-vu)



PO No: PO041686

Line No: 3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AV357304-2	Air Valve (Black Anodize) D4652-5	8 pcs (1 ea)	100-Purchasing	<u>5137857</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AV357304-2	8	0	0

**Container No:** S137860**Part:** D4652-5**Job No:** 186128**Serial No/Batch:** S137860**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications

could not be found.

Plex 12/5/18 10:56 AM dart.lavoie.chantal

11/15/1917
11/15/1917
11/15/1917



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Canada

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D4652-5**Job Sheet 186128****Part No:** D4652-5**Job Qty:** 16 ea**Part Name:** Air Valve, 1.25 Id Disk Type**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/12/18**Job Tracking No:****Due Date:** 12/17/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** IPP REV:A 15.08.13 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	16 pcs		12/17/18	0.00	0.00	Purchasing		
110	Packaging	16 pcs		12/17/18	0.00	0.00	Packaging2		
120	QC	16 pcs		12/17/18	0.00	0.00	QC6		
130	Packaging	16 pcs		12/17/18	0.00	0.00	Packaging3-2		
140	QC21-SA	16 Ea		12/17/18	0.00	0.00	QC21		

Part Op Descriptions: **100** - Issue P/O: 041686 Purchase Part Number: AV357304-2 Note: D4652-3 is NOT included in the -5

PO Details

Birk Aerosystems Corporation (bir001-vu)



PO No: PO041686

Line No: 3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AV357304-2	Air Valve (Black Anodize) D4652-5	16 pcs (1 ea)	100-Purchasing	

CT x 16 11-13-18

Job Allocations

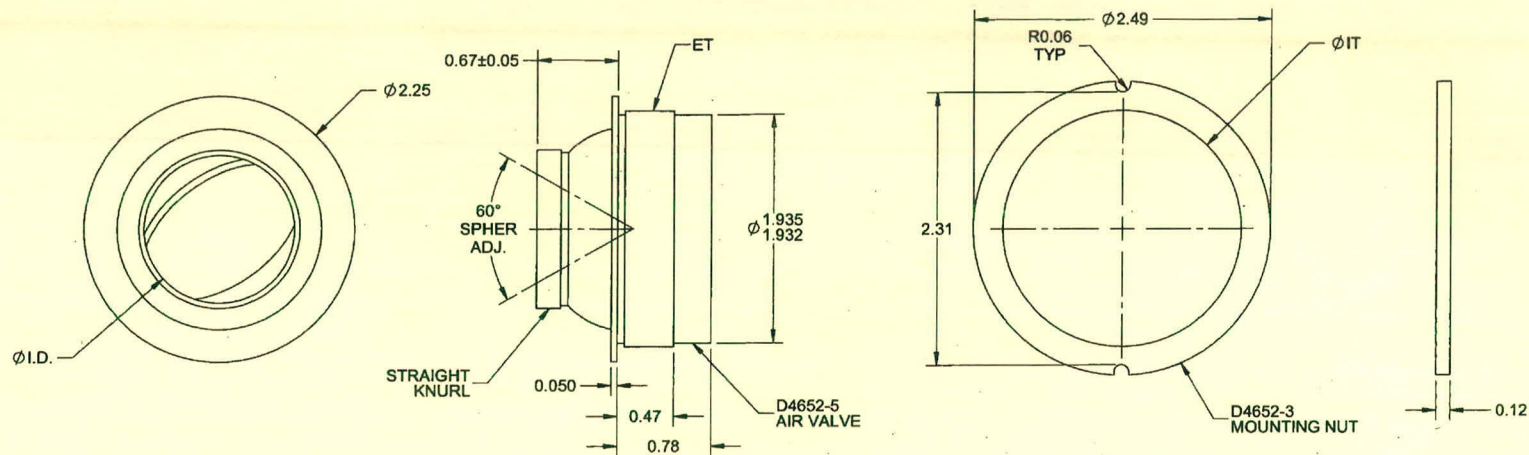
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	AV357304-2	16	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/18 8:01 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/MOUNTING NUT

DART PART NUMBER	DESCRIPTION	VENDOR	VENDOR PART NUMBER	MATERIAL	FINISH	INSIDE DIAMETER "ID"	MOUNTING NUT TYPE	EXTERNAL THREAD "ET"	INTERNAL THREADS "IT"	WEIGHT (lbs)
D4652-3	MOUNTING NUT	BIRK AEROSPACE CORPORATION	MN8005-1	ALUMINUM	QCP820 SATIN BLACK	N/A	ALUMINUM	N/A	2.00-24 UNS-2B	0.02
D4652-5	AIR VALVE	BIRK AEROSPACE CORPORATION	AV357304-2	ALUMINUM	FINE SATIN TEXTURE BLACK ANODIZE	1.25	ALUMINUM	2.00-24 UNS-2A	N/A	0.12

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE
- 8) PURCHASE VENDOR ASSEMBLY P/N AV357304-2.
VENDOR ASSEMBLY INCLUDES AV357304-2 AND MN8005-1

RELEASED
2015 JAN 26

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. D4652	REV. D
MFG. APPR.	DD	TITLE AIR VALVE	SHEET 2 OF 2
APPROVED	HS	SCALE	NTS
DE APPR.	DS	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	14.09.22		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041686**

Supplier: BIR001-VU
Birk Aerosystems Corporation
14321 Commercial Drive
Garden Grove, CA 92843 USA
Phone: 714-554-9782
Fax: 714-554-3659

PO No: PO041686

PO Date: 11/12/18

Due Date: 12/12/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, Chrisoula Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	186126	IS5083-3			No Smoking & Fasten Belt Symbols D4645-1 As Per dwg D4645 Rev. A	Firmed	-	12/12/18	16 pcs	0 pcs	16 pcs	\$121.18/pcs	\$1,938.88
2		PC7041-1			Plenum Cap Assembly D4646-1	Firmed	-	12/12/18	24 pcs	0 pcs	24 pcs	\$11.42/pcs	\$274.08
3	186128	AV357304-2			Air Valve (Black Anodize) D4652-5	Firmed	-	12/12/18	8 pcs	0 pcs	8 pcs	\$137.85/pcs	\$1,102.80
					wo 186128								
					wo 187467	Firmed	-	DEC 17 2018	8 pcs	0 pcs	8 pcs	\$137.85/pcs	\$1,102.80
Sub Total:									16	0	16		\$2,205.60

Grand Total: \$4,418.56



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Canada

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PURCHASE ORDER
PO041686

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

CL

Plex 12/5/18 11:00 AM dart.lavoie.chantal

BAC**BIRK AEROSYSTEMS CORPORATION**

14321 Commerce Drive
Garden Grove, California 92843
Telephone: (714) 554-9782 Telefax: (714) 554-3659

DATE: 12/11/18

CUSTOMER PO: PO041686

SHIPPER NO.: DAR181211

CERTIFICATE OF CONFORMITY / PACKING LIST

SHIP TO: **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
Canada

PO ITEM	PRODUCT NO.	DESCRIPTION	QUANTITY		LOT CODE	LOT QTY	SERIAL NO.
			ORDERED	SHIPPED			
3	AV357304-2	AIR VALVE (BLACK ANODIZE) (REV. A)	16	16	1812414 MFG: 1850	16	-
		VALUE FOR CUSTOMS: \$2205.60 USD Country of Manufacture: United States					

CLAIMS FOR SHORTAGES OR MATERIAL DISCREPANCY MUST BE MADE WITHIN 15 DAYS AFTER DATE SHIPPED.

CERTIFICATE OF CONFORMANCE: THIS IS TO CERTIFY THAT THE PARTS FURNISHED ON THIS ORDER HAVE BEEN FUNCTIONALLY TESTED IN ACCORDANCE WITH STANDARD PROCEDURES DEFINED BY BAC. MATERIAL AND/OR PARTS FURNISHED IN THIS ORDER HAVE BEEN MANUFACTURED IN ACCORDANCE WITH ALL APPLICABLE INSTRUCTIONS AND SPECIFICATIONS. PHYSICAL AND CHEMICAL DATA WHICH PERTAINS TO THIS ORDER ARE AVAILABLE FOR INSPECTION.

QTY VERF



FEDEX INTL COLLECT

#4


QUALITY CONTROL INSPECTOR

DAS
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